



Design Concepts

Eaton's Carter brand Model 64900 is a new coupler designed to supersede earlier Model 60700-1. It is used for air reference pressure control systems. Two other versions are also available, Model 64902 for digital pressure control systems, and Model 64903, which is electro-hydraulically controlled. Many new features have been incorporated into the design of Model 64900. Most of these features have been added at the request of longtime users of the earlier Model 60700-1 coupler, the standard of the industry for over 35 vears.

Features

- Mates all adapters in accordance with API bulletin 1584
- Air/fuel sense ports parallel to outlet
- All ports with straight o-ring sealed threads
- 3 & 4 inch NPT or BSPP outlet threads available
- · Air bleed under sealed screw
- Closing time adjustment accessible without removal of air port fitting
- Studs used for connecting lower half, reducing chance of over-tightening connecting fasteners
- Earlier Model 60700-1 couplers can be retrofitted to gain most new features by changing only the elbow half
- Outlet of elbow is flanged to accept various outlet male adapter fittings. Options to mate older quick disconnects (QDs) available, reducing maintenance costs if male fitting is damaged
- Thumb latches on QD easier to remove from hose with no tools. Safety locking ring available as an option

- Optional carrying handles available. Transversemounting standard, parallel optional. A second QD mounted handle is also available
- Carriage affixed by studs. No special length bolts required, reducing chances for errors when carriage is added in the field
- Port to connect to hydrant provided on coupler. No special hose assembly required
- Parts common to 4 inch inline valves and Model 60700-1 coupler used for less costly maintenance
- Lower half of coupler (connecting unit to hydrant) has not been changed
- Design changes have not increased weight
- Suitable for operating pressures of 200 psig (13.793 bar) and system proof pressure of up to 450 psig (31.034 bar)
- Mates all standard hydrant valves in accordance with API 1584
- Pressure drop 21.0 psi (1,448 bar) across mating Model 60554 hydrant valve and Model 64900 coupler at 1000 gpm

Operation Information

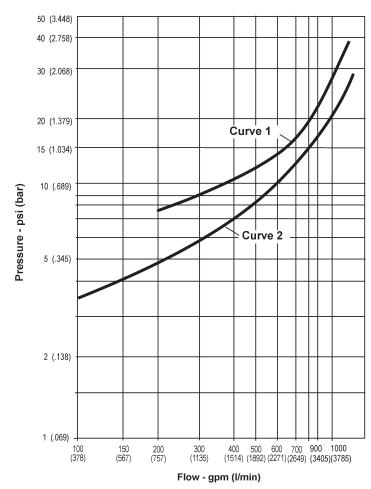
Model 64900 coupler is a direct spring-loaded pressure control unit that is controlled by the air reference pressure provided from the vehicle system. It is nearly identical in design to the widely used Model 60700-1 with changes to improve operational handling of the elbow to keep the weight the same. A sealed screw outside the air hose fitting provides closing time adjustment. A sealed screw is also used to bleed the unit of air.

Technical Data

- Outlet threads available in either 3 or 4 inch NPT or BSPP style
- Weight (Basic coupler) 27.1 lbs (12.292 kg)
- Operated by vehicle air reference pressure
- Working pressure 200 psi (13.793 bar)
- Proof pressure 450 psi (31.034 bar)
- Closing Time 2-5 seconds (adjustable)

- Opening time 5-10 seconds (no adjustment)
- Overshoot 50 US gal. maximum at 1,000 US gpm
- Air pressure operated nominal bias (air pressure required above control pressure) 25 psi (1.724 bar). Bias increases to approximately 33 psi (2.276 bar) at flow rates up to 1,200 US gpm
- Fully open pressure drop 21 psi (1.448 bar) at 1,000 US gpm when mated to Model 60554 hydrant valve (see chart below for more data)

Flow Rates

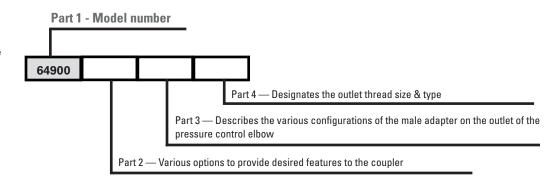


Curve 1 Typical Model 64900 with 4 inch QD outlet options

Curve 2 Typical Model 64900 with 3 inch QD outlets options

Ordering Data

Various options are available on Model 64900 coupler. The complete model number is comprised of four parts, as explained in the tables below.



Part 2

One or more of the options shown in the table (right) may be added to the basic model number 64900 to obtain desired features.

Option	Description	Option	Description
В	Adds folding handle (41731)	Н	Adds 3/8 inch NPT to both air & fuel ports
С	Adds product selection (41802)	J	Adds 3/8 inch hose barbs to air & fuel
D	Adds lockwire to flange joint fasteners		Adds 90° elbow ¼ inch female NPT for air/dual
E	Adds API style air/fuel QD (61498)	R	operated hydrant valve actuation
F	Adds hose barb fittings to air and fuel ports	W	Adds carriage assembly (60532)
		Υ	Adds handle assembly (47224) at outlet port

Part 3

One of the options described in the table (right) must be added to determine the outlet male adapter configuration.

Option	Description	Option	Description
3	Male adapter fitting to mate 60700-1 style female QD	4	Male adapter to mate with 44220 QD

Part 4

One of the options described below must be added to specify the outlet thread size and type.

Option	Description	on	Option	Description		
L	Adds 3 inch	NPT threaded female QD (41730-3)	Р	Adds 4 inch NPT threaded female QD		
M	Adds 3 inch	BSPP threaded female QD	R	Adds 4 inch -8 NPSC threaded female QD		
N	Adds 4 inch	BSPP threaded female QD	Z	Adds 4 inch BSPP female QD with cast handle		
Note:	If part four is left blank, no female quick disconnect will be shipped. This is a proper designation when it is desired to use a Model 64900 to replace a Model 60700-1, 60600 or 60600-1 coupler. In this case part three must correctly designate the proper male adapter fitting					
LAdilipies.						
	64900BF3L	F3L Coupler with folding handle, hose barbs in all air/fuel ports, male adapter fitting to mate female QD with 3 inch NPT threads				
	64900C3	Coupler with product selection and	male adapter	fitting to mate to female OD (no female OD provided)		

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